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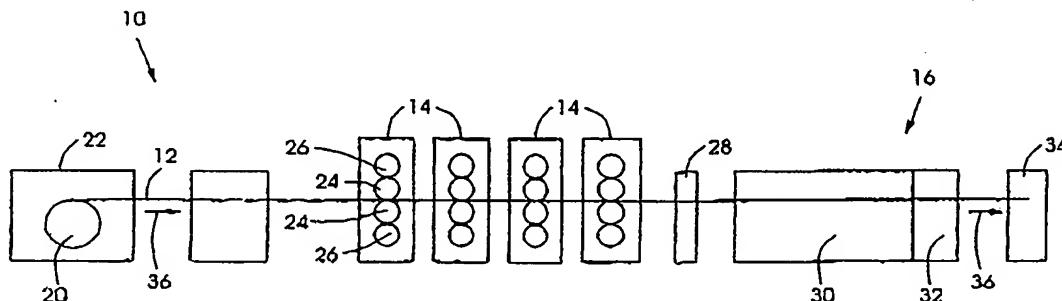
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(54) Title: **WEB-FED ROTARY PRESS AND METHOD FOR MINIMIZING FLUTING IN A WEB-FED ROTARY PRESS**



(57) Abstract: A web-fed rotary press (10) for printing on a web substrate (12) using heat-set inks in an offset printing process, having at least one print unit (14) and one dryer (16), and at least one additional device (18) for inputting heat into the web substrate (12) which is positioned upstream from the print unit (14), in particular. Fluting in the web-fed rotary press (10) may be minimized by supplying heat to the web substrate (12) at least at one location along the path (36) through the web-fed rotary press (10), in particular before the printing operation.

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